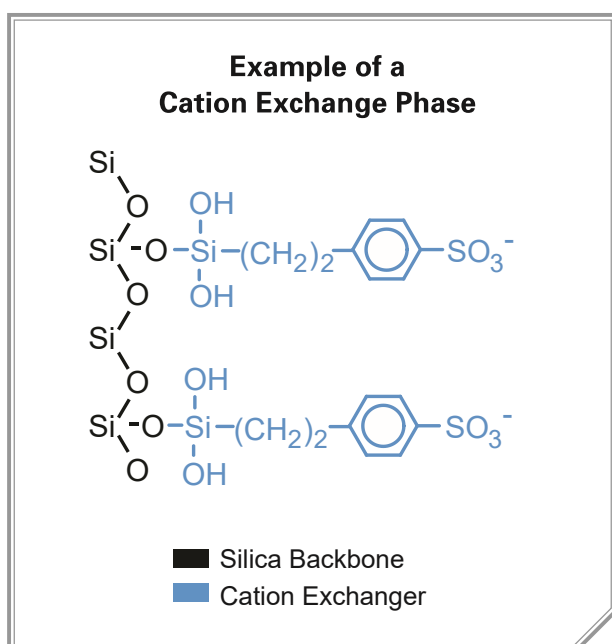
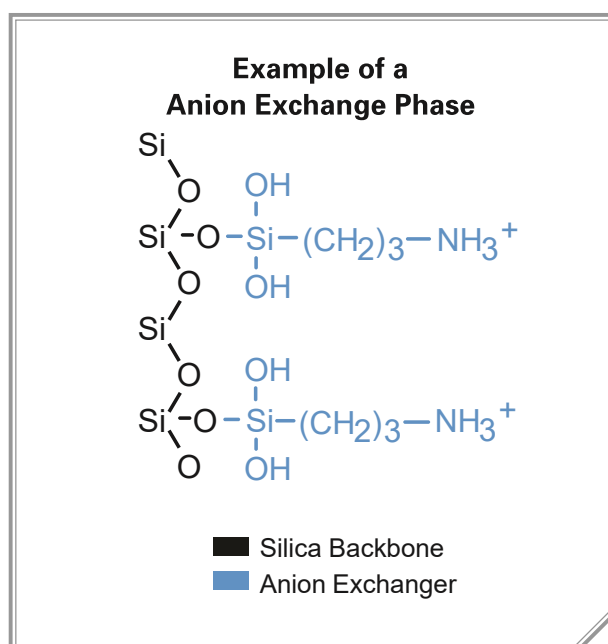


MECHANISM OF ION EXCHANGE BONDING

Compounds are retained on the sorbent through ionic bonds. Therefore, it is essential that the sorbent and the analyte to be extracted are charged. Generally, the number of molecules with charged cationic groups increases at pH values below the molecule's pKa value. The number of molecules with charged anionic groups decreases at pH values below the molecule's pKa value. To ensure 99% or more ionization, the pH should be at least two pH units below the pKa of the cation and two pH units above the pKa of the anion. Elution occurs by using a solvent to raise the pH above the pKa of the cationic group or to lower the pH below the pKa of the anion to disrupt retention. At this point, the sorbent or compound is neutralized.



This sorbent is composed of a silica backbone bonded with carbon chains terminated by a negatively or positively charged functional group. Ion exchange interactions occur between a sorbent that carries a charge and a compound of opposite charge.





This electrostatic interaction is reversible by neutralizing the sorbent and/or analyte. Ion exchange bonds can also be disrupted by the introduction of a counter ion to compete with the analyte for binding sites on the sorbent.

ION EXCHANGE SORBENTS & STRUCTURES

| Sorbent | Structure | pKa |
|----------------------------------|---|----------------|
| Anion Exchangers | | |
| Aminopropyl (1° amine) | -Si-(CH ₂) ₃ NH ₃ ⁺ | 9.8 |
| N-2 Aminoethyl (1° & 2° amine) | -Si-(CH ₂) ₃ NH ₂ ⁺ (CH ₂) ₂ NH ₃ ⁺ | 10.1, 10.9 |
| Diethylamino (3° amine) | -Si-(CH ₂) ₃ NH ⁺ (CH ₂ CH ₃) ₂ | 10.6 |
| Quaternary Amine Chloride | -Si-(CH ₂) ₃ N ⁺ (CH ₃) ₃ Cl ⁻ | Always charged |
| Quaternary Amine Hydroxide | -Si-(CH ₂) ₃ N ⁺ (CH ₃) ₃ OH | Always charged |
| Quaternary Amine Acetate | -Si-(CH ₂) ₃ N ⁺ (CH ₃) ₃ CH ₃ COO | Always charged |
| Quaternary Amine Formate | -Si-(CH ₂) ₃ N ⁺ (CH ₃) ₃ HCOO | Always charged |
| Polyimine | -Si-(CH ₂) ₃ -R ⁻ [NHCH ₃ CH ₃] _x | |

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Cation Exchangers

| | | |
|--------------------------------|---|----------------|
| Carboxylic Acid | -Si-CH ₂ COOH | |
| Propylsulfonic Acid | -Si-(CH ₂) ₃ SO ₃ H | <1 |
| Benzenesulfonic Acid | -Si-(CH ₂) ₂  SO ₃ H | Always charged |
| Benzenesulfonic Acid High Load | -Si-(CH ₂) ₂  SO ₃ H | Always charged |
| Triacetic Acid | -Si-(CH ₂) ₃ NH-(CH ₂) ₂ N(CH ₂ COOH) ₂ CH ₂ COOH | |

| | Anion Exchange Sorbent | | Cation Exchange Sorbent | |
|----------------|--|--------------------------------------|--|--------------------------------------|
| | Goal | pH | Goal | pH |
| WASH | To promote bonding between sorbent and analyte | > Analyte pKa or < Sorbent pKa | To promote bonding between sorbent and analyte | < Analyte pKa or > Sorbent pKa |
| ELUTION | To disrupt bonding between sorbent and analyte | < Analyte pKa or > Sorbent pKa | To disrupt bonding between sorbent and analyte | > Analyte pKa or < Sorbent pKa |

| Percent of Compound in Ionic State | | | | | | |
|------------------------------------|--------------|------------------------|---------|--------|---------|---------|
| Functionality | Ionization | pH units away from pKa | | | | |
| | | 2 < pKa | 1 < pKa | At pKa | 1 > pKa | 2 > pKa |
| Acid | Anionic (-) | 1 | 9 | 50 | 91 | 99 |
| Base | Cationic (+) | 99 | 91 | 50 | 9 | 1 |

CLEAN-UP® ANION EXTRACTION SORBENTS

CLEAN-UP® AMINOPROPYL SORBENT

Organic Loading = 6.65%
Surface Area = 500 m²/g
Pore Volume = 0.77 cm³/g

Average Pore Size = 60Å
Anion Exchange = 0.28 meq/g

| COLUMNS | | | | |
|------------------|---------------------|----------------|-------------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number | |
| 1 | 50 | 100 | CUNAX1L1 | |
| 1 | 100 | 100 | CUNAX111 | |
| 3 | 200 | 50 | CUNAX123 | |
| 3 | 500 | 50 | CUNAX153 | |
| 6 | 500 | 50 | CUNAX156 | |
| 6 | 1000 | 30 | CUNAX1M6 | |
| 10 | 100 | 50 | CUNAX11Z | |
| 10 | 200 | 50 | CUNAX12Z | |
| 10 | 500 | 50 | CUNAX15Z | |
| 15 | 2000 | 20 | CUNAX12M15 | |
| 25 | 5000 | 20 | CUNAX15M25 | |
| 75 | 10000 | 10 | CUNAX110M75 | |
| WELL PLATES | | | | |
| Number of Wells | Sorbent Amount (mg) | Units per Pack | Extended Drip Tip | Part Number |
| 48 | 100 | 1 | NO | WIMNAX11 |
| 48 | 300 | 1 | NO | WIMNAX13 |
| 96 | 50 | 1 | NO | WSHNAX105 |
| 96 | 100 | 1 | NO | WSHNAX11 |
| 96 | 200 | 1 | NO | WSHNAX12 |
| 96 | 300 | 1 | NO | WSHNAX13 |

CLEAN-UP® PRIMARY/SECONDARY AMINE SORBENT

Organic Loading = 11.1%
Surface Area = 500 m²/g
Pore Volume = 0.77 cm³/g

Average Pore Size = 60Å
Anion Exchange = 1.100 meq/g

| COLUMNS | | | | |
|------------------|---------------------|----------------|-------------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number | |
| 1 | 50 | 100 | CUPSA1L1 | |
| 1 | 100 | 100 | CUPSA111 | |
| 3 | 200 | 50 | CUPSA123 | |
| 3 | 500 | 50 | CUPSA153 | |
| 6 | 500 | 50 | CUPSA156 | |
| 6 | 1000 | 30 | CUPSA1M6 | |
| 10 | 100 | 50 | CUPSA11Z | |
| 10 | 200 | 50 | CUPSA12Z | |
| 15 | 2000 | 20 | CUPSA12M15 | |
| 75 | 10000 | 10 | CUPSA110M75 | |
| WELL PLATE | | | | |
| Number of Wells | Sorbent Amount (mg) | Units per Pack | Extended Drip Tip | Part Number |
| 96 | 100 | 1 | NO | WSHPSA11 |

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CLEAN-UP® DIETHYLAMINO SORBENT

Organic Loading = 9.5%
Surface Area = 500 m²/g
Pore Volume = 0.77 cm³/g

Average Pore Size = 60Å
Anion Exchange = 0.315 meq/g

| COLUMNS | | | | |
|------------------|---------------------|----------------|-------------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number | |
| 1 | 100 | 100 | CUDAX111 | |
| 3 | 200 | 50 | CUDAX123 | |
| 3 | 500 | 50 | CUDAX153 | |
| 6 | 500 | 50 | CUDAX156 | |
| 6 | 1000 | 30 | CUDAX1M6 | |
| 10 | 500 | 50 | CUDAX15Z | |
| 15 | 2000 | 20 | CUDAX12M15 | |
| 25 | 5000 | 20 | CUDAX15M25 | |
| WELL PLATE | | | | |
| Number of Wells | Sorbent Amount (mg) | Units per Pack | Extended Drip Tip | Part Number |
| 96 | 50 | 1 | NO | WSHDAX105 |

CLEAN-UP®

ANION EXTRACTION SORBENTS

CLEAN-UP® QUATERNARY AMINE WITH CHLORIDE COUNTER ION SORBENT

Organic Loading = 8.40% Average Pore Size = 60Å
Surface Area = 500 m²/g Anion Exchange = 0.230 meq/g
Pore Volume = 0.77 cm³/g

| COLUMNS | | | | |
|------------------|---------------------|----------------|-------------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number | |
| 1 | 50 | 100 | CUQAX1L1 | |
| 1 | 100 | 100 | CUQAX111 | |
| 3 | 200 | 50 | CUQAX123 | |
| 3 | 500 | 50 | CUQAX153 | |
| 6 | 500 | 50 | CUQAX156 | |
| 6 | 1000 | 30 | CUQAX1M6 | |
| 10 | 100 | 50 | CUQAX11Z | |
| 10 | 200 | 50 | CUQAX12Z | |
| 15 | 2000 | 20 | CUQAX12M15 | |
| WELL PLATE | | | | |
| Number of Wells | Sorbent Amount (mg) | Units per Pack | Extended Drip Tip | Part Number |
| 96 | 100 | 1 | YES | WSHQAX11-LD |

CLEAN-UP® QUATERNARY AMINE WITH ACETATE COUNTER ION SORBENT

Organic Loading = 8.40% Average Pore Size = 60Å
Surface Area = 500 m²/g Anion Exchange = 0.230 meq/g
Pore Volume = 0.77 cm³/g

| COLUMNS | | | |
|------------------|---------------------|----------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number |
| 1 | 100 | 100 | CAQAX111 |
| 3 | 200 | 50 | CAQAX123 |
| 3 | 500 | 50 | CAQAX153 |
| 6 | 1000 | 30 | CAQAX1M6 |
| 10 | 200 | 50 | CAQAX12Z |
| 10 | 500 | 50 | CAQAX15Z |
| 25 | 5000 | 20 | CAQAX15M25 |

CLEAN-UP® POLYIMINE SORBENT

Organic Loading = 14.25% Average Pore Size = 60Å
Surface Area = 500 m²/g Anion Exchange = 0.880 meq/g
Pore Volume = 0.77 cm³/g

| COLUMNS | | | | |
|------------------|---------------------|----------------|-------------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number | |
| 1 | 100 | 100 | CUPAX111 | |
| 3 | 200 | 50 | CUPAX123 | |
| 3 | 500 | 50 | CUPAX153 | |
| 6 | 150 | 50 | CUPAX(150)6 | |
| 6 | 500 | 50 | CUPAX156 | |
| 6 | 1000 | 30 | CUPAX1M6 | |
| WELL PLATES | | | | |
| Number of Wells | Sorbent Amount (mg) | Units per Pack | Extended Drip Tip | Part Number |
| 48 | 300 | 1 | NO | WIMPAX13 |
| 96 | 100 | 1 | NO | WSHPAX11 |
| 96 | 200 | 1 | NO | WSHPAX12 |
| 96 | 300 | 1 | NO | WSHPAX13 |

CLEAN-UP® QUATERNARY AMINE WITH HYDROXIDE COUNTER ION SORBENT

Organic Loading = 8.40% Average Pore Size = 60Å
Surface Area = 500 m²/g Anion Exchange = 0.230 meq/g
Pore Volume = 0.77 cm³/g

| COLUMNS | | | |
|------------------|---------------------|----------------|-------------|
| Tube Volume (mL) | Sorbent Amount (mg) | Units per Pack | Part Number |
| 1 | 50 | 100 | CHQAX1L1 |
| 1 | 100 | 100 | CHQAX111 |
| 3 | 200 | 50 | CHQAX123 |
| 3 | 500 | 50 | CHQAX153 |
| 6 | 500 | 50 | CHQAX156 |
| 6 | 1000 | 30 | CHQAX1M6 |
| 10 | 100 | 50 | CHQAX11Z |
| 10 | 200 | 50 | CHQAX12Z |
| 15 | 2000 | 20 | CHQAX12M15 |